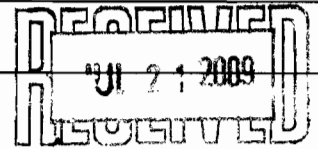


SEMI-ANNUAL REPORT FOR USERS REGULATED BY THE ALUMINUM FORMING CATEGORY

Use of this form is not an EPA/PC&E requirement Attn: Water Div/NPDES Pretreatment

(1) IDENTIFYING INFORMATION



A. LEGAL NAME & MAILING ADDRESS

Saint Jean Industries Inc.
424 Industrial Park Rd.
Heber Springs AR 72543

AFIN: 12-00058
Permit #: ARP001050

B. FACILITY & LOCATION ADDRESS

Same as Legal Name & Mailing Address

C. FACILITY CONTACT: Kenny Sanders, Quality Manager

TELEPHONE NUMBER: 501-362-9532

(2) REPORTING PERIOD--FISCAL YEAR May 2009

A. MONTHS WHICH REPORTS ARE DUE

November & May

B. PERIOD COVERED BY THIS REPORT

FROM: 11-1-2008

TO: 4-30-2009

(3) DESCRIPTION OF OPERATION

A. REGULATED PROCESSES per 40 CFR Part 467 Subpart D
Pretreatment standards for new sources

<u>PROCESS</u>	<u>PRODUCTION--off/lbs</u>	<u>PROD'N DAYS*</u>
§467.46 Core (MWS)	N/A	
§467.46 Sol Ht Trt	2,181,350	140
§467.46 Clean/Etch Bath	N/A	
§467.46 Clean/Etch Rinse	N/A	

B. CHANGES: SUMMARIZE ANY CHANGES IN THE REGULATED PROCESSES SINCE THE LAST REPORT ATTACH AN ADDITIONAL SHEET IF THE SPACE BELOW IS INADEQUATE PROVIDE A NEW SCHEMATIC IF APPROPRIATE

*in compliance
no actions necessary
AT*

[Handwritten scribbles]

*Show dates and number of days between dates.

C. Number of Regular Employees at this Facility 187

D. [Reserved]

SEMI-ANNUAL REPORT CON'D FACILITY NAME: Saint Jean Industries-Heber Springs AR

(4) FLOW MEASUREMENT (CON'D)

B. INDIVIDUAL PROCESS WASTESTREAMS DISCHARGED TO POTW

Operation	Ave Tot Flow ¹	Gals & Number ²	Type of Discharge	No. Disc Days
§467.46 Core-Misc. WS	NA			*****
§467.46 Sol Heat Trt.	148	*****	Continuous	140
§467.46 C/E Bath	N/A			
§467.46 C/E Rinse	N/A			
Total Regulated	148			140
§403.6(e) Unregulated ³	NA			
§403.6(e) Dilute	NA			
Non-Contact Cool. Water	148.3	*****	Continuous	140
Sanitary	3740	*****	Continuous	140
Total Flow to POTW	4036	*****	*****	*****

¹ "Ave Tot Flow" is the "total gallons discharged divided by the number of discharge days" during the reporting period. Note that "Ave Tot Flow" times "No. Disc Days" must equal the actual total gallons discharged to the POTW for this six month period.

² List the total gallons in each batch and the number of times the batch was released to the POTW; e.g., 300 gal/batch & 4 times.

³ "Unregulated" has a precise legal meaning; see 40CFR403.6(e).

(5) MEASUREMENT OF POLLUTANTS

**A. TYPE OF TREATMENT SYSTEM
CHECK EACH APPLICABLE BLOCK**

- Neutralization
- Chemical Precipitation and Sedimentation
- Chromium Reduction
- Cyanide Destruction
- Other
- None

B. COMMENTS ON TREATMENT SYSTEM

THE INDUSTRIAL USER MUST PERFORM SAMPLING AND ANALYSIS ON THE EFFLUENT FROM ALL REGULATED PROCESSES--CORE & ANCILLARY--(AFTER TREATMENT, IF APPLICABLE) ATTACH THE LAB ANALYSIS WHICH SHOWS A MAXIMUM; TABULATE ALL THE ANALYTICAL DATA COLLECTED DURING THE REPORT PERIOD IN THE SPACE PROVIDED BELOW ZERO CONCENTRATIONS ARE NOT ACCEPTABLE, LIST THE DETECTION LIMIT IF CONCENTRATION WAS BELOW DETECTION LIMIT.

Conc. (Mg/l)	Cr		CN-NA			Zn			TTO-NA			O&G		
	SHT		SHT			SHT			SHT			SHT	Bath	Rinse
Max Allow. Conc.	1.1					3.0						29.7		
Ave Allow Conc.	.45					1.3						29.7		
Max Measured Conc.	<.007					.002						<5		
Ave Measured Conc.	<.007					.002						<5		

40CFR136 Preservation and Analytical Methods Use: Yes No

(6) CERTIFICATION

A. CHECK ONE: CYANIDE ANALYSIS ATTACHED CYANIDE CERTIFICATION PROVIDED BELOW (September SAR Only)

In accordance with §467.03(a), based on my inquiry of the person or persons directly responsible for managing compliance with pretreatment standards, I certify that to the best of my knowledge, cyanide has not been used or generated and will not be used or generated in our processes which are regulated by the Aluminum Forming (40 CFR 467.46) categorical pretreatment standards since analyzing the first wastewater sample in January, February, March, April or May of this calendar year; and that the results of the first analysis contained less than 0.07 mg/l cyanide.

Yves Mayet-Plant Manager
(Typed Name)

(Corporate Officer or Authorized Representative)

Date of Signature

6-29-09

B. CHECK ONE: REQUIRED TOXIC ORGANIC ANAL ATT'D O & G ANAL ATTACHED

In accordance with §467.03(b), as an alternative monitoring procedure for pretreatment, the POTW user may measure and limit oil and grease to the levels shown in Section 5 C in lieu of measuring and regulating total toxic organics (TTO)

CORPORATE ACKNOWLEDGEMENT (Optional)

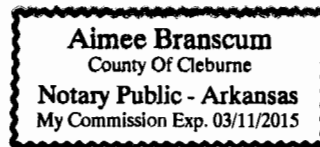
STATE OF ARKANSAS (AR)
COUNTY OF Cleburne

Before me, the undersigned authority, on this day personally appeared Yves Mayet of Saint Jean Industries, Inc., a corporation, known to me to be the person whose name is subscribed to the foregoing instrument(s), and acknowledged to me that he executed the same for purposes and considerations therein expressed, in the capacity therein stated and as the act and deed of said corporation.

Given under my hand and seal of office on this 29th day of June, 2009.

Aimee Branscum
Notary Public in and for Cleburne
County, Arkansas

My commission expires 3-11-2015



(7) POLLUTION PREVENTION ACT OF 1990 [42 U.S.C. 13101 et seq.]

§6602 [42 U.S.C. 13101] Findings and Policy para (b) Policy --The Congress hereby declares it to be the national policy of the United States that pollution should be prevented or reduced at the source whenever feasible; pollution that cannot be prevented should be recycled in an environmentally safe manner, whenever feasible; pollution that cannot be prevented or recycled should be treated in an environmentally safe manner whenever feasible; and disposal or other release into the environment should be employed only as a last resort and should be conducted in an environmentally safe manner.

The User may list any new or ongoing Pollution Prevention practices:


(8) GENERAL COMMENTS

(9) SIGNATORY REQUIREMENTS [40CFR403.12(l)]

I certify under penalty of law that I have personally examined and am familiar with the information in this semi-annual compliance report and all attachments, and that, based on my inquiry of those persons immediately responsible for obtaining the information contained in the report, I believe that the information is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

Yves Mayet
NAME OF CORPORATE OFFICER OR AUTHORIZED REPRESENTATIVE

Plant Manager
OFFICIAL TITLE

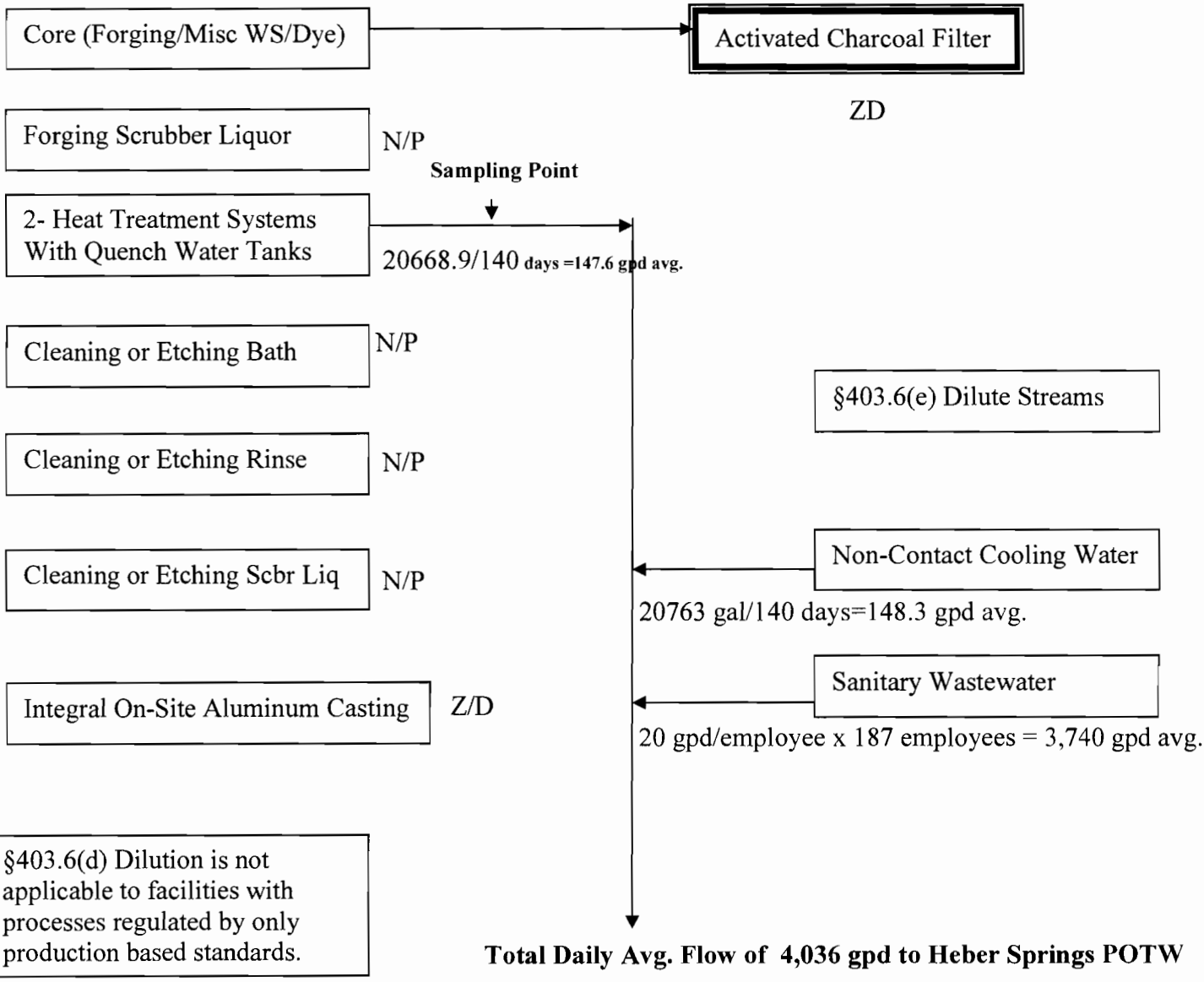


SIGNATURE

6.29.09

DATE SIGNED

Saint Jean Industries, Heber Springs, AR
AFIN: 12-00058 Permit #: ARP001050
 40 CFR 467.46 Subpart D Forging Sub-category
 Reporting Period: 11/1/2008 to 4/30/2009



If a stream is not present, show NOT PRESENT or N/P. If a stream is present, the wastewater can enter the POTW but currently has no flow, show 0.0 gpd. If a stream is present but the wastewater cannot enter the POTW, show Zero Discharge or Z/D. If an unregulated stream is present but the User has decided not to declare it at this time, show N/P.

Melinda Hipp
 Signature of §403.12(b) Professional

6/29/09
 Date

I certify under penalty of law that I have personally examined and am familiar with the information in this document and that this document was prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

[Signature]
 Plant Manager or the authorized §403.12(l) official

6.29.09
 Date



Saint Jean Industries
Cast/Forged Products
424 Industrial Park Road
Heber Springs, AR 72543

ANALYTICAL RESULTS

AIC No. 130118-1

Sample Identification: Sample identification not provided

Analyte	Method	Result	RL	Units	Batch	Qualifier
Chromium	EPA 200.7	< 0.007	0.007	mg/l	S25780	
Zinc	EPA 200.7	0.21	0.002	mg/l	S25780	
Oil and Grease	EPA 1664A	< 5	5	mg/l	B5778	



Saint Jean Industries
Cast/Forged Products
424 Industrial Park Road
Heber Springs, AR 72543

SAMPLE PREPARATION REPORT

AIC No. 130118-1

Analyte	Date/Time Prepared By	Date/Time Analyzed By	Dilution	Batch	Qualifier
Metals	19JUN09 0815 286	22JUN09 1016 270		S25780	
Oil and Grease	18JUN09 1319 100	18JUN09 1359 100		B5778	

Saint Jean Industries
Cast/Forged Products
424 Industrial Park Road
Heber Springs, AR 72543

QUALITY CONTROL PREPARATION REPORT

LABORATORY CONTROL SAMPLES

<u>Analyte</u>	<u>Date/Time Prepared By</u>	<u>Date/Time Analyzed By</u>	<u>Dilution</u>	<u>QC Sample</u>	<u>Qualifier</u>
Metals	19JUN09 0816 286	22JUN09 1004 270		S25780-2	
Metals	19JUN09 0816 286	22JUN09 1007 270		S25780-3	
Oil and Grease	18JUN09 0839 100	18JUN09 1125 100		B5778-2	
Oil and Grease	18JUN09 0839 100	18JUN09 1125 100		B5778-3	

MATRIX SPIKE SAMPLES

<u>Analyte</u>	<u>Date/Time Prepared By</u>	<u>Date/Time Analyzed By</u>	<u>Dilution</u>	<u>QC Sample</u>	<u>Qualifier</u>
Metals	19JUN09 0816 286	22JUN09 1010 270		S25780-4	
Metals	19JUN09 0816 286	22JUN09 1013 270		S25780-5	

LABORATORY BLANKS

<u>Analyte</u>	<u>Date/Time Prepared By</u>	<u>Date/Time Analyzed By</u>	<u>Dilution</u>	<u>QC Sample</u>	<u>Qualifier</u>
Metals	19JUN09 0816 286	22JUN09 1001 270		S25780-1	
Oil and Grease	18JUN09 0839 100	18JUN09 1125 100		B5778-1	